

Serial No. : New Application  
Filed : Concurrently Herewith

IN THE CLAIMS:

Please amend claims as follows:

1. (canceled)
2. (canceled)
3. (new) A ball endmill comprising (a) a cylindrical tool body which is to be rotated about an axis thereof, and (b) ball-nosed end cutting edges which are located in an axially distal end portion of said tool body and which describe a semi-spherical-shaped locus during rotation of said tool body,

wherein each of said ball-nosed end cutting edges includes (b-1) a first portion extending from said axis and provided by a radially inner portion of each of said ball-nosed end cutting edges, and (b-2) a second portion contiguous to said first portion and provided by a radially outer portion of each of said ball-nosed end cutting edges,

wherein said first portion is defined by a circular arc which is convex in a direction of the rotation of said tool body and which has a first radius of curvature as measured in a distal end view perpendicular to said axis, a ratio of said first radius of curvature to an outside diameter of said cylindrical body being not smaller than 0.025 and not larger than 0.10,

and wherein said second portion is defined by a circular arc which is convex in said direction of the rotation of said tool body and which has a second radius of curvature as measured in the

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distal end view perpendicular to said axis, said second radius of curvature being larger than said first radius of curvature.

4. (new) The ball endmill according to claim 3, wherein said circular arc defining said first portion of each of said ball-nosed end cutting edges has a central angle that is not smaller than  $60^\circ$  and is not larger than  $120^\circ$  as measured in said distal end view.

5. (new) The ball endmill according to claim 3,  
wherein said first and second portions of each of said ball-nosed end cutting edges are connected to each other at a connection point,

and wherein a first circle that is partially constituted by said circular arc defining said first portion is inscribed at said connection point to a second circle that is partially constituted by said circular arc defining said second portion.

6. (new) The ball endmill according to claim 3, further comprising (c) peripheral cutting edges each of which is contiguous to said second portion of a corresponding one of said ball-nosed end cutting edges and extends away from said axially distal end portion toward a shank portion of said tool body.

7. (new) The ball endmill according to claim 3, wherein a ratio of said second radius of curvature to said outside diameter of said cylindrical body is not smaller than 0.55 and not larger than 0.65.

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8. (new) The ball endmill according to claim 3, wherein said ball-nosed end cutting edges consist of at least three ball-nosed end cutting edges.

9. (new) A ball endmill comprising (a) a cylindrical tool body which is to be rotated about an axis thereof, and (b) ball-nosed end cutting edges which are located in an axially distal end portion of said tool body and which describe a semi-spherical-shaped locus during rotation of said tool body,

wherein each of said ball-nosed end cutting edges includes (b-1) a first portion extending from said axis and provided by a radially inner portion of each of said ball-nosed end cutting edges, and (b-2) a second portion contiguous to said first portion and provided by a radially outer portion of each of said ball-nosed end cutting edges,

wherein said first portion is defined by a circular arc which is convex in a direction of the rotation of said tool body and which has a first radius of curvature as measured in a distal end view perpendicular to said axis,

and wherein said second portion is defined by a circular arc which is convex in said direction of the rotation of said tool body and which has a second radius of curvature as measured in the distal end view perpendicular to said axis, said second radius of curvature being different from said first radius of curvature.

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10. (new) The ball endmill according to claim 9, wherein said second radius of curvature is larger than said first radius of curvature.